

December 17, 2015 10:40:45 AM

Item ID: E4733-3

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Bracket

Stop *NS2*

Start Date: 12/17/2015 **Start Qty:** 6.00

6

Cust Item ID:

Required Date: 3/1/2016 **Req'd Qty:** 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date: 120151217

Tooling:

Date:

Run Start *NR1*

QC:

Date:**SPC (Y/N):**

Date:

Stop ***NR2***

[illegible]

December 17, 2015 10:40:45 AM

Item ID: E4733-3

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Bracket

Stop ***NS2***

Start Date: 12/17/2015 **Start Qty:** 6.00

6

Cust Item ID:

Required Date: 3/1/2016 **Req'd Qty:** 6.00

6

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

[illegible]

Work Order ID 140023***140023***

Page 3

December 17, 2015 10:40:45 AM

Item ID: E4733-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bracket
Start Date: 12/17/2015 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 3/1/2016 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Chemical Conversion Coat per QSI005 4.1	0.00							
160									
HandFinish	Memo	0.01							
Hand Finishing									
161	QC7-Inspect Chemical Conversion Coat	0.00							
161									
QC	Memo	0.00							
Quality Control									
180	Identify as per dwg & Stock Location: <u>ST</u>	0.00							
180									
Packaging	Memo	0.00							
Packaging									

60 of 116 03/29

6

DAS
38
9-89
MAR 29 2016

6

MAR 29 2016

DAS
6
9-89

Work Order ID 140023***140023***

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Item ID: E4733-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bracket

Start Date: 12/17/2015 Start Qty: 6.00

6

Cust Item ID:

Required Date: 3/1/2016 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.01							
Quality Control									

ML5 MAR 30 2016ML5 MAR 30 2016

Picklist Print

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Page 1

Work Order ID: 140023

140023

Parent Item: E4733-3

F4733-3

Parent Item Name: Bracket

Start Date: 12/17/2015

Required Date: 3/1/2016

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A NEW ISSUE 14-01-22 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.032		Purchased		No			sf	240.2000		0.631579			

M6061T6S 032

6061-T6 Sheet 0.032"

12/16/02/29

Location

Loc Qty

Loc Code

MAT021

240.2

m131352

53.6

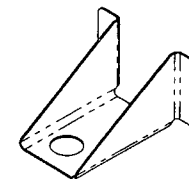
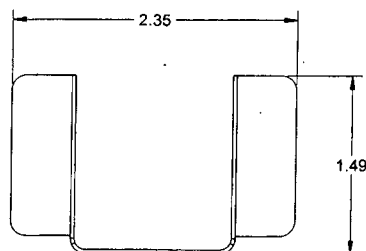
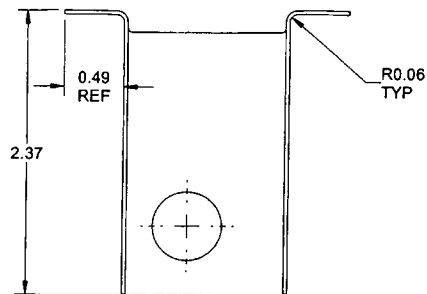
m132772

42.6

m133757

144

18



E4733-3 BRACKET

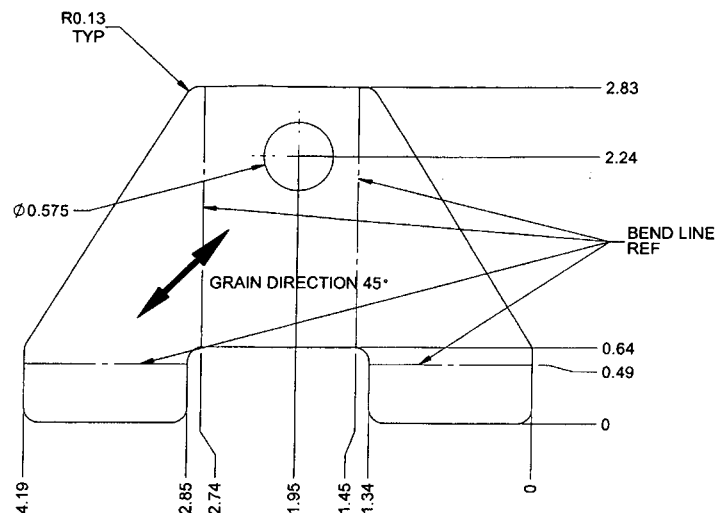
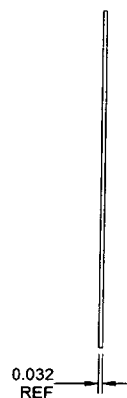
NOTES:

- 1) MATERIAL: MADE FROM E4733-3F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.02 lbs

20151217

RELEASED
2013-11-28

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E4733-3F BRACKET

RELEASED
2013-11-28
MD

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.032
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

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